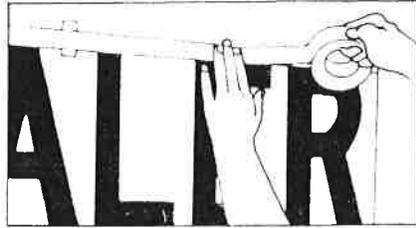
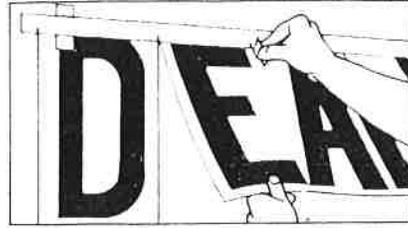


**Large Prespaced Markings**

CAUTION: When applying prespaced letters and numbers, the entire prespacing tape must be squeegeed onto surface to avoid wrinkles and misalignment of the marking beneath.



A. Align legend on application surface and tape into position using top horizontal hinge method.

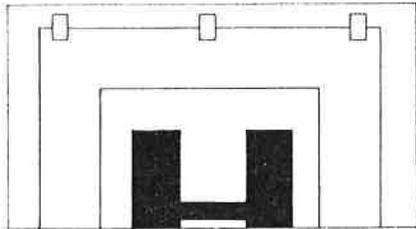


B. Cut between each letter or number so that each is independently hinged from top.

C. Remove liner, then resqueegee letter or number into place using firm pressure.

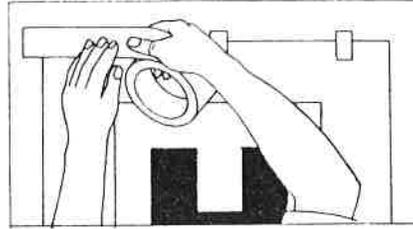
D. Follow above procedure for each remaining letter.

**Large Markings**

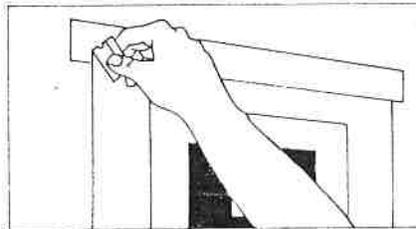


**Top Horizontal Hinge Method**

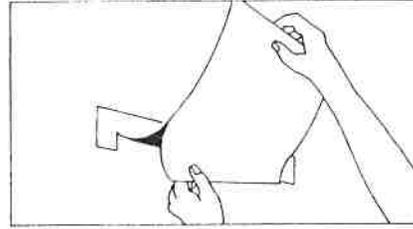
A. Tape marking into position with small pieces of masking tape.



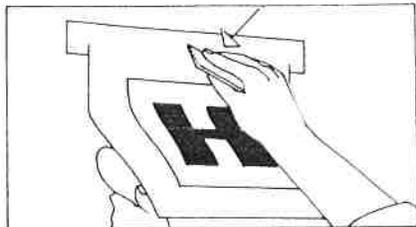
B. Apply 2" or 3" (5.1-7.7 cm) tape over top edge to serve as a hinge.



C. Cut through tape hinge at both edges to facilitate the next step.



D. Raise marking up over top hinge and peel the liner back a few inches at a time while squeegeeing marking to surface with firm, overlapping strokes with beginning at top center and working down and toward each edge.



E. Hold marking away from surface with one hand and allow adhesive to touch only as pressure is applied.

**Non-3M Products**

3M assumes no responsibility for any injury, loss or damage arising out of the use of a product that is not of our manufacture. Where reference is made to a commercially available product made by a manufacturer other than 3M, it shall be the user's responsibility to ascertain and follow the precautionary measures for its use as outlined by the manufacturer.

Gerber Scientific Products warrants the use of Gerber film series 220 and 230 on 3M Panaflex 940 series flexible substrate. Gerber 220 and 230 series vinyl film has been used successfully with non-plasticized or top-coated plasticized flexible substrates other than 3M Panaflex 940. However, application of Gerber 220 and 230 series vinyl film to any plasticized flexible substrate other than 3M Panaflex 940 is neither recommended nor warranted by Gerber Scientific Products.

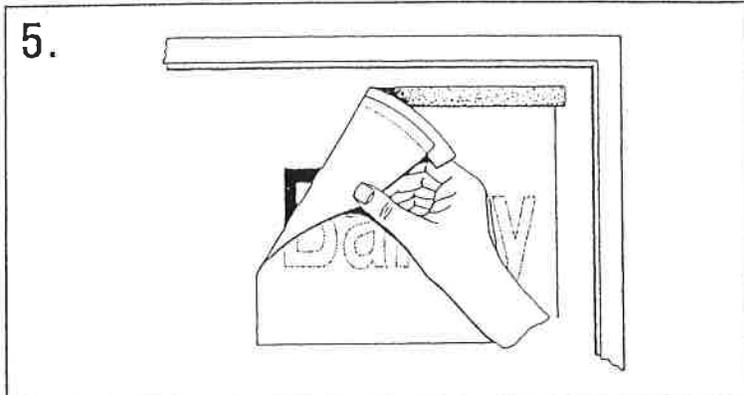
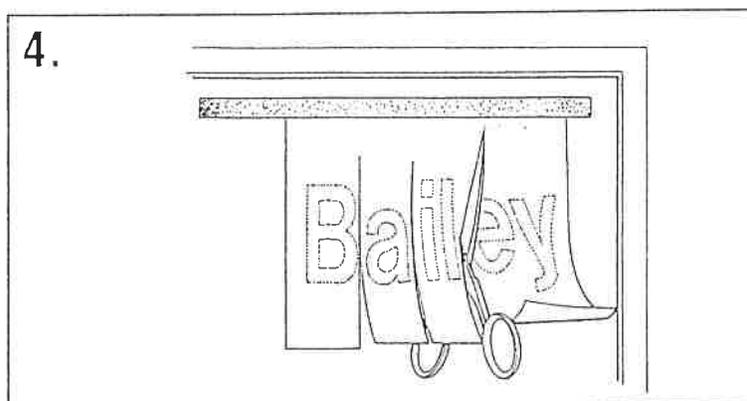
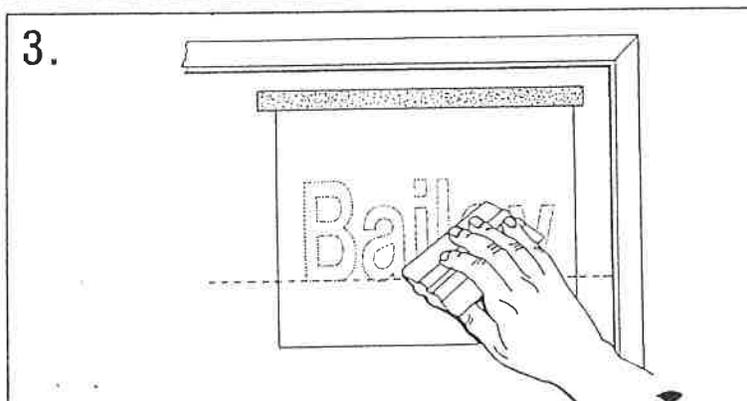
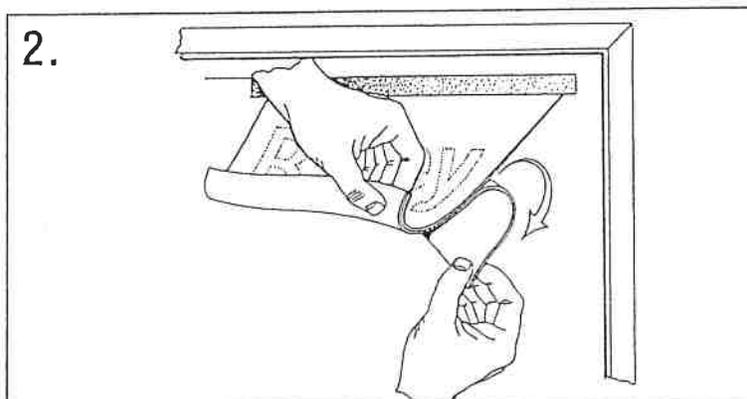
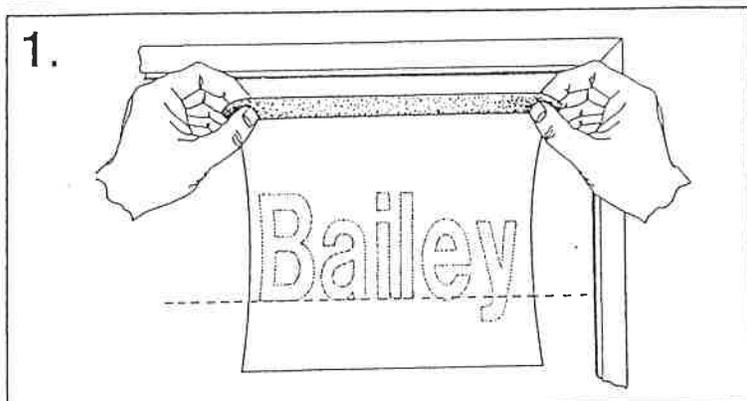
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# Application Instructions

## PLEASE NOTE!

Pressure sensitive vinyl letters adhere best to smooth, clean, non-porous surfaces such as glass, metal, plastic, etc. Other surfaces such as painted walls and some types of vinyl wall coverings may be suitable but surfaces should be tested prior to ordering. Customer assumes full responsibility for testing suitability of all surfaces for letter adhesion.



### STEP No. 1

Place legend or symbol in desired position. As a reference point measure from the flats on the bottoms of letters to insure the legend is applied straight.

Once legend is in position, apply a strip of masking tape across the top of the reading. This will be used as a hinge to lift the reading from the surface.

### STEP No. 2

Make sure the surface is clean and free of debris. Then lift the legend and remove the backing sheet, being careful not to allow the adhesive to touch the sign surface.

### STEP No. 3

Pull the legend taught so it is not distorted or wrinkled, then lower to sign surface. Squeegee legend slowly and firmly, down and away from hinge.

### STEP No. 4

Larger readings may be cut into individual words or letters to make them easier to apply.

### STEP No. 5

After you have firmly squeegeed all the copy down, carefully remove the protective masking by pulling it back at a sharp angle against itself. Do not pull straight up or you may pull the just applied copy from the surface.

If there are any air bubbles, puncture them with a needle and resqueegee the copy using a piece of discarded backing sheet to protect the sign.